



Data Acquisition & PCM Encoding Signal Conditioning *Model PCM770 System*

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FEATURES:

- Programmable signal conditioning from excitation to PCM output
- Easy to follow Windows® based software and downloadable firmware
- Ruggedized modular housings with EMI/RFI shielding and gasketing

For flight testing airborne vehicles or mobile ground-based testing the Herley PCM770 Data Acquisition System is the premier system for acquiring, signal conditioning, and encoding data in severe environments. Versatility, flexibility, and ease-of-use are paramount in this system's hardware and software design.

The PCM770 is fully compatible with the Master/Slave interface utilized in the smaller, ruggedized PCM880 System. This allows PCM770 and PCM880 Systems to be interchanged to meet any data acquisition requirement. The configuration software for the system supports both PCM770 and 880 Systems concurrently providing one simple interface for both systems.

Typical Outline - does not show all features - not to be used for generation of control drawings. For detailed outline drawing of a specific part number please contact Herley Industries, Inc.

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Signal Conditioning, Data Acquisition & PCM Encoding - *Model PCM770*

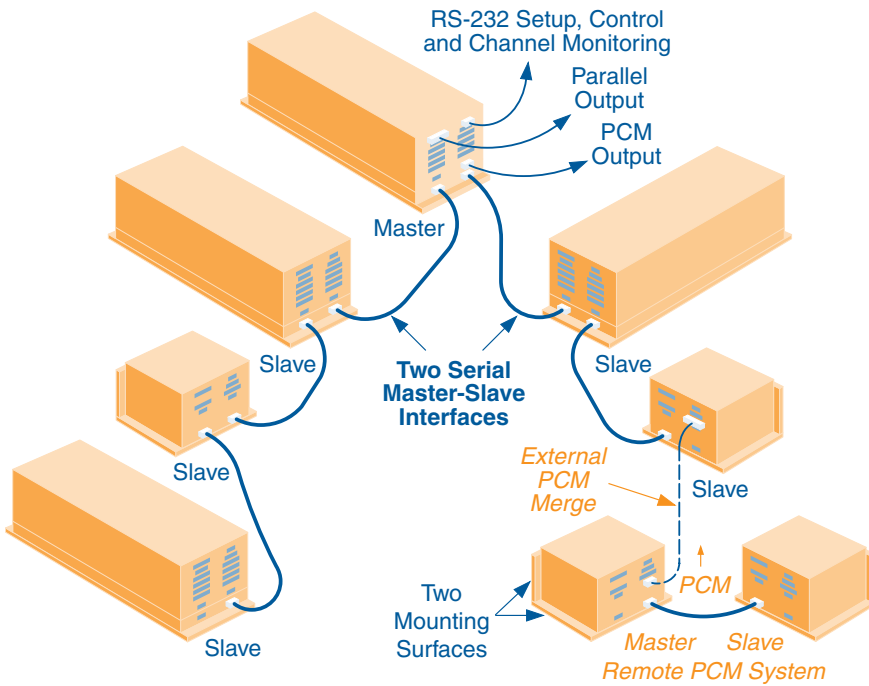


Figure 1 - Master-Slave system configuration showing interconnection to a remote Master-Slave system

- Remotely programmed and controlled using Windows® based software
- Master Housing can drive up to 15 Slave Housings
- Miniature and Standard size housings provide 4 and 16 slots for plug-in signal conditioners and special function cards
- Plug-in cards are interchangeable and can be installed in any housing

- All housings are environmentally sealed and shielded to meet MIL-STD-461C and MIL-STD-810E
- Metal shields isolate all card slots to minimize noise and crosstalk between cards
- Microminiature D-type Metal (MDM) connectors provide hermetic seals and electromagnetic shields for signal wires and cables



Figure 2 - Standard Housing with cover removed reveals individual card shielding

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INTRODUCTION

Herley PCM770 Data Acquisition System

For flight testing airborne vehicles or mobile ground-based testing the Herley PCM770 Data Acquisition System is the premier system for acquiring, signal conditioning, and encoding data in severe environments. Versatility, flexibility, and ease-of-use are paramount in this system's hardware and software design.

A wide assortment of Signal Conditioners, Bus Monitors, and other special function cards can be installed in any combination. Signal conditioning is completely programmable from excitation through PCM output. All operational parameters are set at the system, card, and frame level using easy to follow menus and familiar Windows® commands. Once a unit is installed, programming and calibration are accomplished through remote software, you never have to access the unit again. Real-time data is monitored without the use of a decommutator. The PCM770 System microprocessor can scan the installed hardware, compare it to the user format, and report discrepancies to the system software.

The PCM770 System encoders are designed to provide maximum accuracy of test results in the most severe environments. All housings are environmentally sealed with EMI/RFI shielding and gasketing and meet MIL-STD-810E requirements. To minimize noise and crosstalk, all plug-in slots are individually shielded in the housing.

The Standard housing provides 16 card slots and up to 256 signal conditioned channels. Mini-Housings, ideal for small enclosures and rotating platforms, provide 4 card slots with up to 32 signal conditioned channels. A combination of housings can be used in the Master-Slave configuration. The maximum system capacity is 16 housings, each with 16 plug-in cards.

With the versatile and flexible Herley PCM770 System, you can easily adapt to changing test specifications and future needs.

SYSTEM HIGHLIGHTS

- Programmable signal conditioning from excitation to PCM output
- Easy to follow Windows® based software and downloadable firmware
- Variable word lengths of 4 to 16 bits per word for maximum bandwidth optimization of digital and analog signals
- Monitor real-time data for system checkout without the use of a decommutator
- Software readback verification of system configuration
- Numerous calibration features for software and hardware interfaces
- Stand-alone or Master-Slave configurations of up to 16 housings
- Standard and Mini-Encoders can be configured as a system Master Encoder
- Standard Housings provide 16 card slots and up to 256 signal conditioned channels
- Mini-Housings provide 4 card slots and up to 32 signal conditioned channels
- Maximum system capacity is 16 housings, each with 16 plug-in cards
- Ruggedized housings with EMI/RFI shielding and gasketing

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Signal Conditioning, Data Acquisition & PCM Encoding - *Model PCM770*

SOFTWARE FEATURES

The Windows-based software of the PCM770 System is compatible with Windows 3.1, Windows NT, and Windows 95. The system can be controlled by a remote terminal or host computer. System configuration and hardware configuration information is downloaded directly to the microprocessor. A portable laptop computer can be used in the field during system installation for downloading PCM formats and monitoring system operation. Software includes menu selections for file maintenance, calibration and on-line help.

SYSTEM CONFIGURATION

Configuring the system starts with the Housing Screen (Figure 3). Here, the number and type of housings employed by the system are defined. Standard and Mini-Housings are selected as Master or Slave.

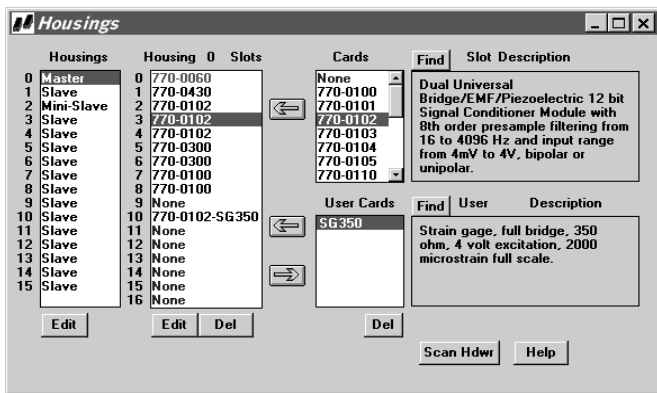


Figure 3 - Housing Screen

Within each housing, cards are selected and assigned to a housing slot. Cards may be selected from a list of standard cards or from a list of cards the user has pre-programmed for specific sensors and applications.

The PCM770 System offers a large selection of plug-in cards. Signal Conditioner cards are available in dual, quad and octal configurations for measuring strain, voltage, acceleration, charge, vibration, position, pressure, power, rate, rotation, speed or temperature.

ARINC 429 and MIL-STD-1553 Bus Monitor cards and RS-232/422/485 Serial Interface cards are also available. Other special function cards include Bilevel Multiplexer, DAC Output, Pulse Measuring, and Time Code Generator/Reader cards.

CARD SET-UP

Cards assigned to a housing slot are programmed through specific card configuration screens. Figure 4 shows the set-up for a Dual Universal Signal Conditioner card. From this screen, a user can select the port, set the excitation voltage, pre-sample filter, gain, and offset.

Each port is assigned to a channel selected from a list of available channels, or a new channel can be created. Once the user has defined the card set-up, it is saved to the system database. For detailed specifications and capabilities consult individual data sheets or contact the factory.

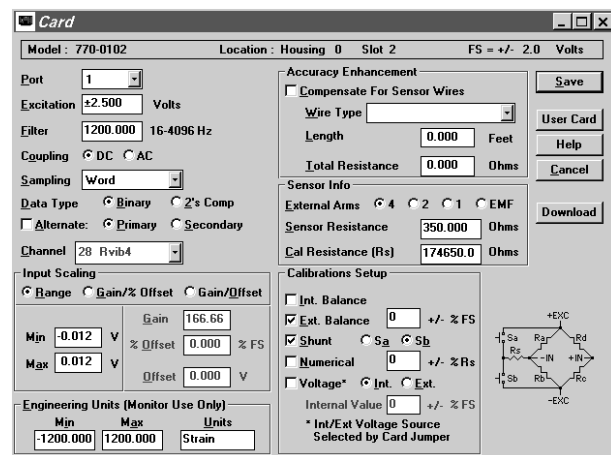


Figure 4 - Signal Conditioner Card Screen

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SOFTWARE FEATURES

CHANNEL SET-UP

The Channel set-up screen provides a tabular representation of the PCM frame map and includes card assignments. Information is arranged in columns by channel number and name, word size, frame location, and hardware location. It is easy to add, sort, edit, or delete channels.

Each channel can be programmed for normal, super, sub, or random commutation. (Random allows any words in the frame to be linked together as a single data channel.)

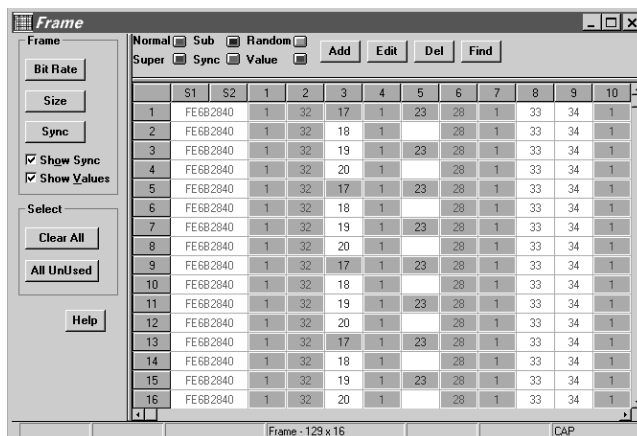
FRAME CONFIGURATION

Two independent frame formats, or master frames, with up to 65,536 words per format, can be stored and selected for use at any time.

Frames may be designed with up to 16,384 words per minor frame and 256 minor frames per major frame. Data encoding supports frames with variable word lengths, from 4 to 16 bits including an optional parity bit for data words.

Minor frame synchronization is programmable from 16 to 33 bits, with values entered and displayed in hexadecimal, octal, or binary format. The PCM770 System performs subframe synchronization by frame code complement or subframe ID using one or two subframe ID counters. Each subframe ID counter has an individually programmable count sequence.

Channels may be automatically created using the Channel Wizard. Assign a Pre-Label such as VIB, and the Channel Wizard will automatically append a number to create a sequence of channel names such as VIB1, VIB2, VIB3. The Channel Wizard also allows you to select the word and frame numbers you wish to assign to channels in the frame map.



The screenshot shows the 'Frame' configuration window. It has a menu bar with 'Normal', 'Sub', and 'Random'. Below the menu bar are buttons for 'Add', 'Edit', 'Del', and 'Find'. The main area is a table with columns for 'S1', 'S2', and subframes 1 through 10. The table contains 16 rows of data, each representing a frame configuration. The 'S1' and 'S2' columns contain 'FE6B2840'. The subframe columns contain binary values (1, 0, 1, 0, etc.).

	S1	S2	1	2	3	4	5	6	7	8	9	10
1	FE6B2840		1	32	17	1	23	28	1	33	34	1
2	FE6B2840		1	32	18	1		28	1	33	34	1
3	FE6B2840		1	32	19	1	23	28	1	33	34	1
4	FE6B2840		1	32	20	1		28	1	33	34	1
5	FE6B2840		1	32	17	1	23	28	1	33	34	1
6	FE6B2840		1	32	18	1		28	1	33	34	1
7	FE6B2840		1	32	19	1	23	28	1	33	34	1
8	FE6B2840		1	32	20	1		28	1	33	34	1
9	FE6B2840		1	32	17	1	23	28	1	33	34	1
10	FE6B2840		1	32	18	1		28	1	33	34	1
11	FE6B2840		1	32	19	1	23	28	1	33	34	1
12	FE6B2840		1	32	20	1		28	1	33	34	1
13	FE6B2840		1	32	17	1	23	28	1	33	34	1
14	FE6B2840		1	32	18	1		28	1	33	34	1
15	FE6B2840		1	32	19	1	23	28	1	33	34	1
16	FE6B2840		1	32	20	1		28	1	33	34	1

Figure 5 - Frame Configuration Screen

CHANNEL MONITOR MODE

View real-time data through the PCM770 System Monitor feature. The system software asynchronously captures two channels of real-time data for viewing and comparison. Figure 6 shows Channel 1 being monitored in Gauge view and Channel 32 is displayed in Waveform view.

The Monitor feature offers several display options. The Engineering Units option converts raw data to conventional measurements such as degrees, strain, and volts. Waveform shows the data points in scrolling oscillographic format. Gauge provides an easy to read panel meter and Digital lists data values in decimal, hex, or binary format.

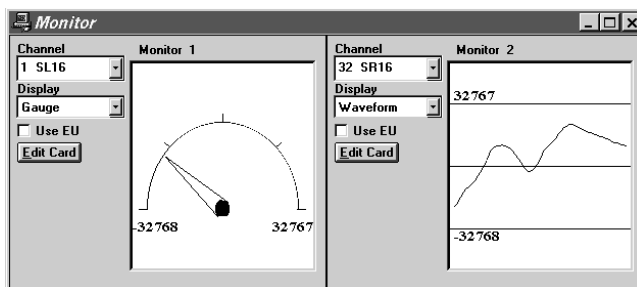


Figure 6 - Channel Monitor Screen

Signal Conditioning, Data Acquisition & PCM Encoding - *Model PCM770*

HARDWARE FEATURES

Versatility, flexibility, and modularity are key to the PCM770 System hardware design. One Master Encoder can drive up to 15 Slave Housings. The Master Encoder has two interface connectors allowing two separate strings of daisy-chained housings. Each string can be up to 10 meters long, for a total system span of 20 meters. To enhance overall system flexibility, housings are available in two sizes. A wide variety of Signal Conditioners, Bus Monitors, and other special function cards can be installed in any housing slot.

SIGNAL CONDITIONER PLUG-IN CARDS

Description	Inputs	Applications
Universal Bridge 4 mV to 4 V span or 10 mV to 10 V span	2, 4, 8	Position, Pressure, Strain, Vibration, Voltage
EMF 4 mV to 4 V span or 100 mV to 100 V span	2, 4, 8	Voltage
EMF 0.2, 2, 20 V span or 2.5, 5, 10, 20 V span	16	Voltage
Constant Current / Piezoelectric	2, 4, 8	Acceleration, Charge, Pressure, Vibration
LVDT/RVDT with AC Excitation	2	Position
Platinum RTD, Constant Current	2, 4, 8	Temperature
Tachometric Signal Conditioner	2, 4, 8	Rate, Rotation, Speed
Synchro/Resolver	2	Position
Thermocouple/Pressure Scanner	256	Pressure, Temperature
AC Monitor Card	2	Power

SPECIAL FUNCTION PLUG-IN CARDS

Description	Inputs/Outputs	Applications
ARINC 429 Avionics Bus Monitor	2	Avionics data
MIL-STD-1553 Bus Monitor	2	Avionics data
RS-232/422/485 Serial Interface	2	Avionics, GPS, Serial data
Asynchronous PCM Merge Card	1	Importing PCM data
Bilevel Multiplexer	16	Logic and Switch inputs
DAC Output Card	8	Display selected data
Pulse Measuring Card	2	Frequency, Counter, Timer
Selected Word PCM Output	2	Multichannel tape recording
Time Code Generator/Reader	1	Time tagging

SYSTEM COMPONENTS

Standard Housings can be configured as Master or Slave Systems. Standard and Mini-Encoder system components may be ordered as spare parts.

Master Systems include the following:

- Housing with 3 or 16 user card slots
- Master Microprocessor
- Power Converter¹
- Power Input Mating Connector with wires
- Interface Card
- PCM Output Card
- PCM Output Cable
- RS-232 Computer Interface Cable

Slave Systems include the following:

- Housing with 4 or 16 user card slots
- Slave Microprocessor
- Power Converter¹
- Power Input Mating Connector with wires
- Master-Slave Interface Cable
- Interface Card
- Master-Slave Interface Terminator

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SPECIFICATIONS

SYSTEM SPECIFICATIONS

Configuration

One Master Encoder and up to 15 Slave Housings

Set-up and Control

Programmed and controlled via RS-232 serial link to a computer with Windows-based software

Accuracy

- Voltage Gain – within 0.15% of programmed value at 25°C, with temperature coefficient of 35 ppm per °C
- Voltage Offset – within 0.05% of programmed value
- Excitation – within 5 mV of programmed value

PCM Bit Rate

Programmable selection of internal or external clock. Internal clock is programmable with 4-digit resolution from 1 kbps to 10 Mbps for NRZ and RNRZ codes (1 kbps to 5 Mbps for other codes).

PCM Frame Size

Minor frames of up to 16,384 bits. Major frames with up to 256 minor frames, or up to 65,536 total words.

PCM Word Size

Individually programmable word lengths from 4 to 16 bits (including optional parity bit)

PCM Word Order

Programmable for MSB or LSB first

PCM Word Types

Individually programmable for normal, super, sub, or random commutation

PCM Word Parity

Programmable as odd, even, or off

PCM Frame Synchronization

Programmable from 16 to 33 bits

PCM Minor Frame Synchronization

Programmable for frame code complement or subframe ID using one or two programmable subframe counters

PCM Output Codes

Conditioned and TTL outputs are independently programmable to the following PCM codes:

Non-return to zero	NRZ-L
Randomized NRZ	RNRZ-L
Bi-phase	BiØ-L, BiØ-M, BiØ-S
Differential bi-phase	DBiØ-M, DBiØ-S
Delay modulation	DM-M, DM-S

PCM Conditioned Output

PCM and Bit Clock outputs are 50 ohm driven. PCM output is pre-modulation conditioned to reduce harmonics and is programmable from 0.3 to 3.0 Vpp into a 50 ohm load, or 0.6 to 6.0 Vpp into load of 1,000 ohms or more. Bit Clock output is TTL voltage source.

PCM TTL Output

TTL driven PCM output with Bit Clock for direct input to a decommutator frame synchronizer

Parallel Digital Output

TTL output with 16-bit data, word ID, and word clock

Power Requirements

DC to DC converter power supply accepts input from 11 to 35 volts DC, without manual switching or adjustment. A typical Standard housing with full complement of cards draws about 4 A at 28 V DC.

ENVIRONMENTAL SPECIFICATIONS

Operating Temperature Range

–40°C to +75°C

Vibration

MIL-STD-810E; Method 514, Procedure I, Category 5 – Jet aircraft. Random 10 to 2000 Hz and sine 5 to 2000 Hz at 10 g's RMS in three orthogonal axes

Shock

MIL-STD-810E; Method 516.4, Procedure I – Functional shock test for flight test equipment. 20 g's for 9 to 11 ms in both directions along three orthogonal axes

Altitude

MIL-STD-810E; Method 520, Procedure II – Flight test support. Operation from –40°C to +70°C at 70,000 ft.

Salt Fog

MIL-STD-810E; Method 509.3. Expose 48 hours at 35°C

Humidity

RTCA/DO-160C; Section 6, Category A. Expose 48 hours at 95% minimum humidity

Power

MIL-STD-704E; Paragraph 5.3. (40 V DC max. input)

EMI/RFI

MIL-STD-461C; Requirements CE03, CE07, CS01, CS02, CS06, RE02, RS02

PHYSICAL SPECIFICATIONS

Standard Housing

Weight	12 pounds (5.4 kg) with full complement of cards
Height	4.93 inches (125 mm)
Width	4.84 inches (123 mm)
Length	11.90 inches (302 mm)

Miniature Housing

Weight	Under 3 pounds (1.3 kg) with full complement of cards
Height	4.00 inches (102 mm)
Width	5.8 inches (147 mm)
Length	4.00 inches (102 mm)

Miniature Power System

Weight	Under 3 pounds (1.3 kg)
Height	4.00 inches (102 mm)
Width	5.8 inches (147 mm)
Length	4.00 inches (102 mm)

Note: Specifications subject to change without notice.

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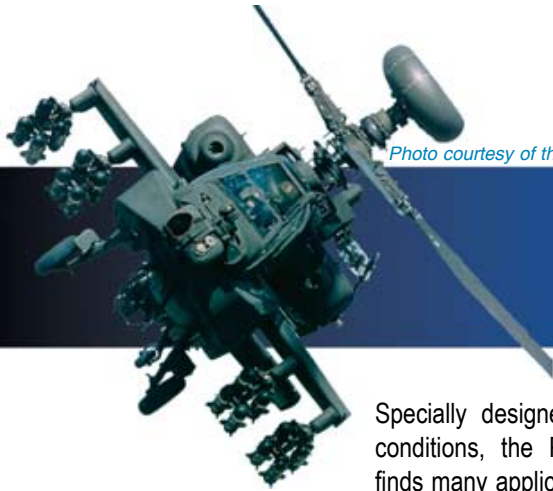


Photo courtesy of the Boeing Corporation



Photo courtesy of Eclipse Aviation

Specially designed for tight spaces and severe conditions, the PCM770 System's Mini-Housing finds many applications in flight testing civilian and military aircraft.

Versatile modular configuration and programmable signal conditioning make the PCM770 System ideal for ground based data acquisition.



Photo courtesy of Caterpillar, Inc.

Herley has been providing data measurement solutions for the scientific testing community since 1972. As the demand for more extensive research and testing increases, so does the need for a system that is both precise and easily programmable.

The PCM770 Data Acquisition System is backed by the quality and reliability you have come to expect from Herley products. A flexible design, modular hardware configuration, and programmable signal conditioning make the PCM770 System the premier product for severe environment data acquisition applications.

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